CIGARETTE SPECIFICATION

STOCKTON STREET
LARK KS REGULAR SP - TIOJ TAR/NICOTINE/& 5123 (JPN) 6'S
BRAND CODE-5120 (JPN)

EFFECTIVE DATE: 12/02/92
JAPAN

CIGARETTE LENGTH	:	84.0	MM	TIOJ TAR	:	14.0 MG/CIGT	13.5 - 16.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	63.0	MM				
FILTER LENGTH	:	21.0	MM	NICOTINE	:	1.00 MG/CIGT	.80 - 1.20
TIPPING LENGTH	:	25.000	MM				
TOTAL R.T.D.	:	5.00	IN. H2O				
DILUTION TARGET	:	20.0 +/-	5.0 %				

TIPPING PAPER : 50MM X 3000M CORK T(WHT)L (50HSS) GSR-98 12-602-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
32.00 NA: 1 ROW 27.00 5.0 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2030 (FORMERLY 72-3569) PVA 61-048-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A5120 - 12.50% LARK FTB

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 33CU/0.6% (K/0137/E878) 10-704-A
REPLACE WITH : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-770-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : LARK

2057685812

COMMENTS : TAR RANGE ESTABLISHED BY FTC STANDARDS. NICOTINE
: RANGE REFLECTS +/- 20% OF TARGET PER CUSTOMER
: REQUIREMENTS.

REASON FOR CHANGE : LARK KS REG SP, 5120 (JPN) ADDED TO SPEC. TIPPING
: MATL CODE CHGD FROM 12-648-D TO 12-602-A. TPG ADH
: CHGD FROM 62-085-A TO 61-048-A DUE TO POROUS COND
: WRAP. NO WT CHG TO CIGT. DO NOT MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 11/30/92

PRINTING DATE : 11/30/92
PRINTING TIME : 13:29:19

APPROVED BY: E. L. Watts jpe

SUPERCEDES SPECIFICATION DATED: 11/09/92

Source: https://www.industrydocuments.ucsf.edu/docs/xmhm0004